



Fig. #1

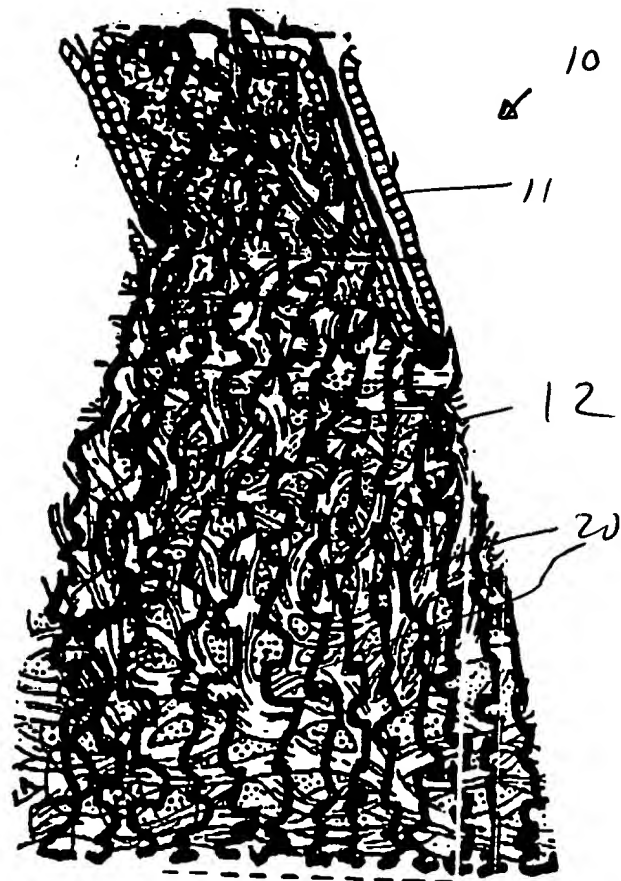


Fig. #2

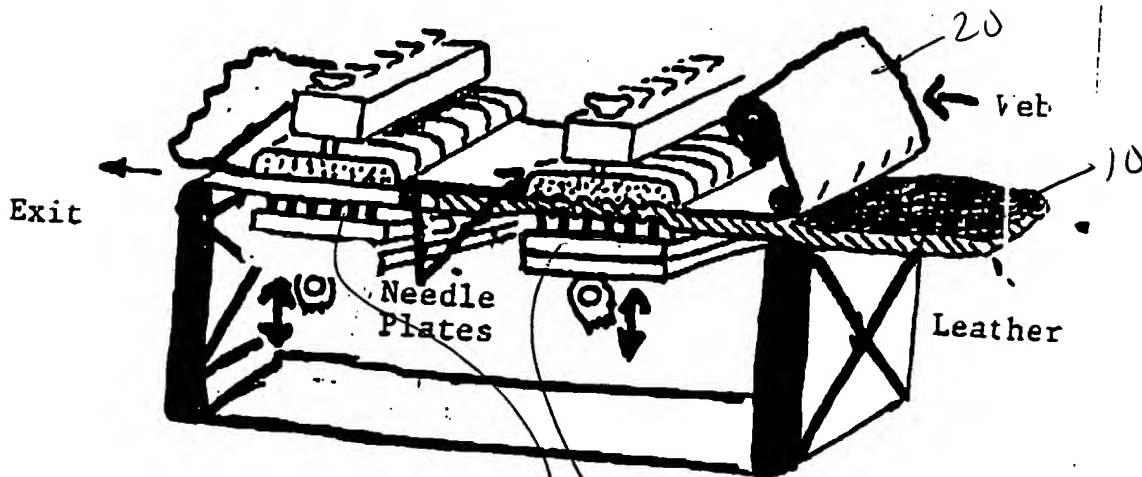


Fig. #3

Basic Needlepunch Process

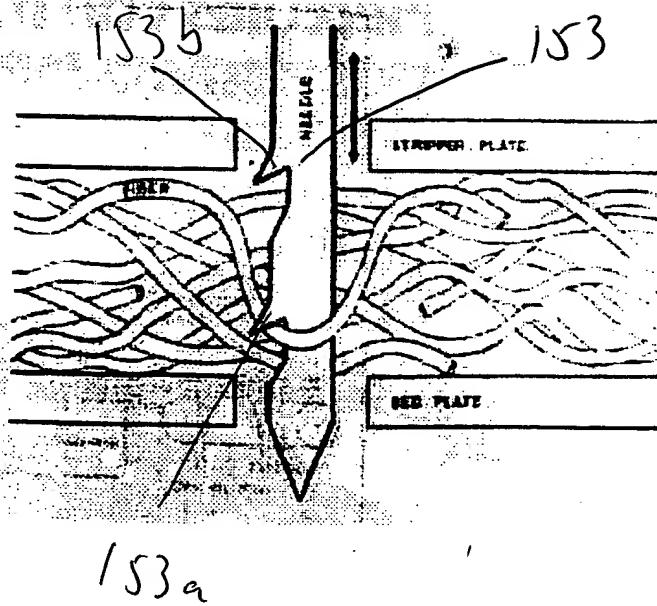


Fig. 4

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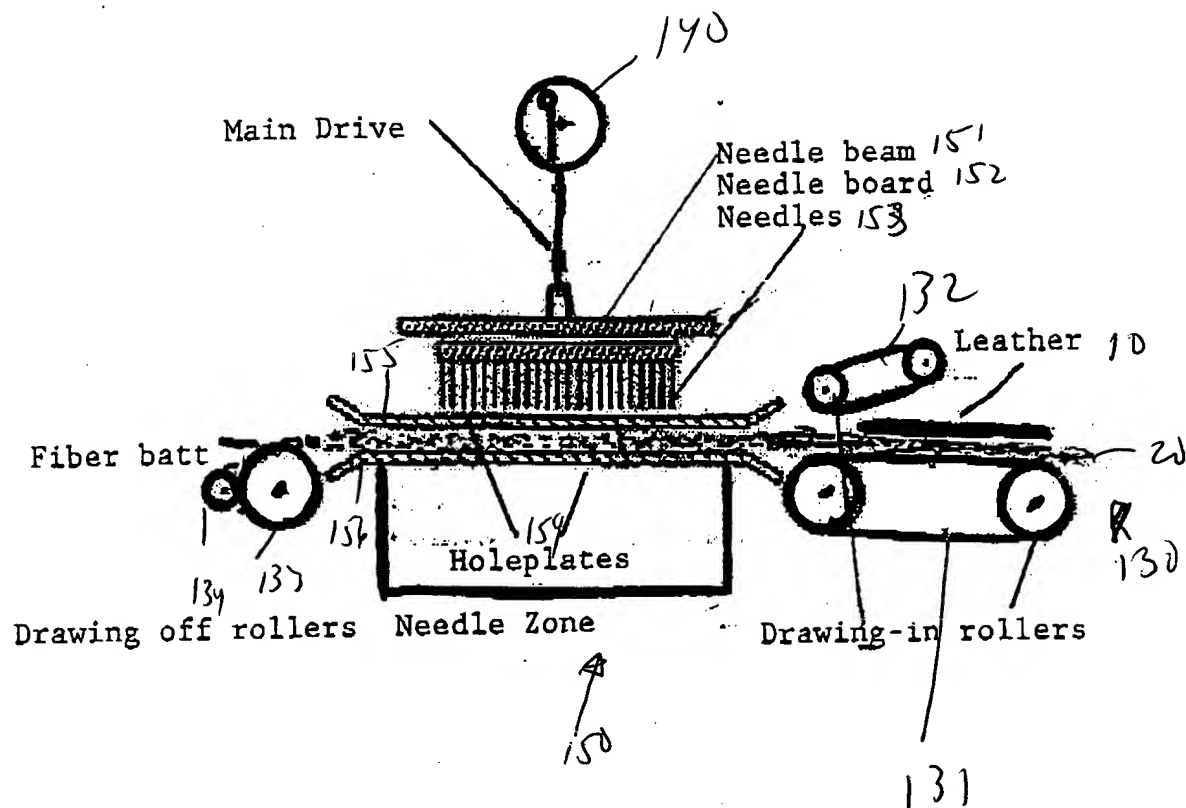


Fig. 5